



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

S289840

D2807-041

Job Sheet 211577-A

split



Part No: D2807-041

Job Qty: 14 pcs

Part Name: Prop Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/23/20

Job Tracking No:

Due Date: 7/27/20

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV E IPP: D 07.11.12 ecn1019, replaces D2807 EC verified by DD IPP Rev:E 08-02-12 ECN 1111 DD verified by: ec

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
120	QC 6	14 pcs	7/25/20		0.00	0.00	QC 6 - 9		1007-23
							QC 6 - 68		
							QC 6 - 61		
							QC 6 - 40		
							QC 6 - 81		66B
							QC 6 - 82		
130	Small Fab - 2 - B4B	14 pcs	7/27/20		0.00	0.27	Small Fab - 1 - B4B		AUG 07 2020
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		
							Small Fab - 8 - B4B		
							Small Fab - 9 - B4B		
							Small Fab - Various 1 - B4B		
140	QC 5	14 pcs	7/27/20		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		



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CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S289840



Part: D2807-041

Job No: 211577-A

Serial No/Batch: S289538

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 08/07/20

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150 Packaging 3-1 - Stock - B4B	14 pcs	7/27/20	0.00 0.00	QC 5 - 50		
				QC 5 - 30		
				QC 5 - 40		DAS
				QC 5 - 61		82
				QC 5 - 81		9-89
				QC 5 - 82		AUG 0 7 2020
				Packaging 3 - 1 - B4B		
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B		
				Packaging 3 - 4 - B4B		
				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B		DAS
				Packaging 3 - 7 - B4B		28
				Packaging 3 - 8 - B4B		9-89
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		AUG 0 7 2020
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		
				Packaging 3 - 37 - B4B		
160 QC 21 - SA	14 pcs	7/27/20	0.00 0.00	QC 21 - SA - 21	DAS	
				QC 21 - SA - 70	21	
				QC 21 - SA - 9	9-89	AUG 0 7 2020
				QC 21 - SA - 77		

Part Op 120 - QC6- All purchased or subcontracted products
 Descriptions: 130 - Small Fab - 1-install D3671-1 as per dwg D2807
 140 - QC5- Inspect part completeness to step on W/O
 150 - Identify as per dwg & Stock Location: _____
 160 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3671-1	Placard	14 pcs (1 ea)	130-Small Fab - 2 - B4B	8 292538

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
130-Small Fab - 2 - B4B	D3671-1	14	12	0
Part Specifications				
Specifications could not be found.				

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Tel (613) 632-5200
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D2807-041
Job Sheet 211577



Part No: D2807-041

Job Qty: 24 pcs

Part Name: Prop Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/21/20

Job Tracking No:

Due Date: 7/27/20

Created By: Kimberley Guerin

Type: Stock

Description:

Note: DWG REV E IPP: D 07.11.12 ecn1019, replaces D2807 EC verified by DD IPP Rev:E 08-02-12 ECN 1111 DD verified by: ec

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	24 pcs	7/25/20	7/25/20	0.00	0.00	Purchasing - 1		JUL 22 2020
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	24 pcs	7/25/20	7/25/20	0.00	0.00	Packaging 2 - 1 - B4B		JUL 22 2020
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		



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Container No: S289538



Part: D2807-041

Job No: 211577

Serial No/Batch: S289538

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 07/22/20

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					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
					Packaging 2 - 37 - B4B	
120 QC 6	24 pcs	7/25/20	0.00 0.00	QC 6 - 9		DAS 82 9-89 JUL 23 2020
				QC 6 - 68		
				QC 6 - 61		
				QC 6 - 40		
				QC 6 - 81		
				QC 6 - 82		
130 Small Fab - 2 - B4B	24 pcs	7/27/20	0.00 0.47	Small Fab - 1 - B4B		
				Small Fab - 2 - B4B		
				Small Fab - 3 - B4B		
				Small Fab - 4 - B4B		
				Small Fab - 5 - B4B		
				Small Fab - 6 - B4B		
				Small Fab - 7 - B4B		
				Small Fab - 8 - B4B		
				Small Fab - 9 - B4B		
				Small Fab - Various 1 - B4B		
140 QC 5	24 pcs	7/27/20	0.00 0.00	QC 5 - 10		
				QC 5 - 12		
				QC 5 - 17		
				QC 5 - 18		
				QC 5 - 19		
				QC 5 - 22		
				QC 5 - 24		
				QC 5 - 3		
				QC 5 - 43		
				QC 5 - 49		
				QC 5 - 51		
				QC 5 - 58		
				QC 5 - 68		
				QC 5 - 9		
				QC 5 - 50		
				QC 5 - 30		
				QC 5 - 40		
				QC 5 - 61		
				QC 5 - 81		
				QC 5 - 82		
150 Packaging 3-1 - Stock - B4B	24 pcs	7/27/20	0.00 0.00	Packaging 3 - 1 - B4B		
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B		
				Packaging 3 - 4 - B4B		
				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B		
				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		

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				Packaging 3 - 13 - B4B			
				Packaging 3 - 14 - B4B			
				Packaging 3 - 15 - B4B			
				Packaging 3 - 16 - B4B			
				Packaging 3 - 17 - B4B			
				Packaging 3 - 18 - B4B			
				Packaging 3 - 19 - B4B			
				Packaging 3 - 20 - B4B			
				Packaging 3 - 21 - B4B			
				Packaging 3 - 22 - B4B			
				Packaging 3 - 23 - B4B			
				Packaging 3 - 24 - B4B			
				Packaging 3 - 25 - B4B			
				Packaging 3 - 26 - B4B			
				Packaging 3 - 27 - B4B			
				Packaging 3 - 28 - B4B			
				Packaging 3 - 29 - B4B			
				Packaging 3 - 30 - B4B			
				Packaging 3 - 31 - B4B			
				Packaging 3 - 32 - B4B			
				Packaging 3 - 33 - B4B			
				Packaging 3 - 34 - B4B			
				Packaging 3 - 35 - B4B			
				Packaging 3 - 36 - B4B			
				Packaging 3 - 37 - B4B			
160 QC 21 - SA	24 pcs	7/27/20	0.00 0.00	QC 21 - SA - 21			
				QC 21 - SA - 70			
				QC 21 - SA - 9			
				QC 21 - SA - 77			
Part Op 100 - Purchasing - Issue P/O: _____ Order as per Dwg D2807 Possible supplier: Lift Support Descriptions: Technologies, Saskatoon, Canada P/N 6/15-164/50-115N 110 - Receive & Inspect for Damage & Mat'l Certs - Ensure Material Release Note is attached 120 - QC6- All purchased or subcontracted products 130 - Small Fab - 1-install D3671-1 as per dwg D2807 140 - QC5- Inspect part completeness to step on W/O 150 - Identify as per dwg & Stock Location: _____ 160 - QC21- Final Inspection - Work Order Release							
Job BOM							
Part / Item	Component Name	Quantity	Operation	Container			
6/15-164/50-115N	Gas Spring D2807-041	24 pcs (1 ea)	100-Purchasing	<u>5289537</u>			
D3671-1	Placard	24 pcs (1 ea)	130-Small Fab - 2 - B4B				
Job Allocations							
Operation	Component Part	Required	Inventory	Allocated			
100-Purchasing	6/15-164/50-115N	24	0	0			
130-Small Fab - 2 - B4B	D3671-1	24	12	0			
Part Specifications							
Specifications could not be found.							

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB046765



Supplier: LST001-VC
LS Technologies Inc.
1634 Saskatchewan Ave.
Saskatoon
SK
S7K 1P6 Canada
Phone: 306 683 5000
Fax: 306 683 6403

PO No: POHB046765
PO Date: 7/21/20
Due Date: 7/24/20
Purchase Order
Revision:
Revision Date:
Issued By: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Fedex P1 Overnight
Pymt Terms: Net 30
Freight Terms: Collect
Special Comments:

E-MAILED
2020-07-21

Items														
Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	211577	6/15-164/50-115N	D2807 REV. E			Gas Spring D2807-041 As per Dwg D2807 Rev. E	Firmed	-	7/24/20	24 pcs	0 pcs	24 pcs	\$72.13/pcs	\$1,731.12
													Grand Total:	\$1,731.12

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

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LS Technologies Inc

1634 Saskatchewan Ave,
Saskatoon, SK S7K 1P6
Ph: (306) 683-5000 Fax: (306) 683-6403

Certificate of Compliance

July 21, 2020

This is to certify that the parts listed below meets specifications as required by your order.

24 Units : D2807-041 #211577 Stainless Gas Spring

Country of Manufacture: Canada
Date of Manufacture : July 21 2020
This product is ROHS compliant.

Purchase Order # **POHB046765**
Invoice # 22948

DAS
82
9-89

L S Technologies Inc Canada

A handwritten signature in black ink, appearing to be 'Nolan Fehr', written over a horizontal line.

Nolan Fehr
President

Packing Slip

LS TECHNOLOGIES INC
1634 Saskatchewan Ave
Saskatoon, SK S7K 1P6

P.O. No.	Date	Invoice #
POHB046765	7/21/2020	22948

Bill to:
Dart Aerospace Ltd 1270 Aberdeen St. Hawkesbury, ON K6A 1K7

Ship to:
Main Finished Goods Location Dart Aerospace Ltd 1270 Aberdeen St. Hawkesbury, ON K6A 1K7

Ship	Via
7/21/2020	Fed-Ex

Qty	Description
24	D2807-041 #211577 Stainless Gas Spring
	Shipping Via FED EX Tracking # 771049688821
	RECEIVED JUL 22 2020 DART AEROSPACE LTD.
	1-Box Fedex: 7710-4968-8821

Order checked by: 



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2807-041
Job Sheet 211577



Part No: D2807-041

Job Qty: 10 pcs

Part Name: Prop Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/21/20

Job Tracking No:

Due Date: 7/27/20

Created By: Kimberley Guerin

Type: Stock

Description:

Note: DWG REV E IPP: D 07.11.12 ecn1019, replaces D2807 EC verified by DD IPP Rev:E 08-02-12 ECN 1111 DD verified by: ec

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	10 pcs	7/25/20		0.00	0.00	Purchasing - 1		
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	10 pcs	7/25/20		0.00	0.00	Packaging 2 - 1 - B4B		
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
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				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
				Packaging 2 - 37 - B4B	
120 QC 6	10 pcs	7/25/20	0.00 0.00	QC 6 - 9	
				QC 6 - 68	
				QC 6 - 61	
				QC 6 - 40	
				QC 6 - 81	
				QC 6 - 82	
130 Small Fab - 2 - B4B	10 pcs	7/27/20	0.00 0.20	Small Fab - 1 - B4B	
				Small Fab - 2 - B4B	
				Small Fab - 3 - B4B	
				Small Fab - 4 - B4B	
				Small Fab - 5 - B4B	
				Small Fab - 6 - B4B	
				Small Fab - 7 - B4B	
				Small Fab - 8 - B4B	
				Small Fab - 9 - B4B	
				Small Fab - Various 1 - B4B	
140 QC 5	10 pcs	7/27/20	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
				QC 5 - 61	
				QC 5 - 81	
				QC 5 - 82	
150 Packaging 3-1 - Stock - B4B	10 pcs	7/27/20	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
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				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	

				Packaging 3 - 13 - B4B			
				Packaging 3 - 14 - B4B			
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				Packaging 3 - 27 - B4B			
				Packaging 3 - 28 - B4B			
				Packaging 3 - 29 - B4B			
				Packaging 3 - 30 - B4B			
				Packaging 3 - 31 - B4B			
				Packaging 3 - 32 - B4B			
				Packaging 3 - 33 - B4B			
				Packaging 3 - 34 - B4B			
				Packaging 3 - 35 - B4B			
				Packaging 3 - 36 - B4B			
				Packaging 3 - 37 - B4B			
160 QC 21 - SA	10 pcs	7/27/20	0.00 0.00	QC 21 - SA - 21			
				QC 21 - SA - 70			
				QC 21 - SA - 9			
				QC 21 - SA - 77			
Part Op 100 - Purchasing - Issue P/O: _____ Order as per Dwg D2807 Possible supplier: Lift Support Descriptions: Technologies, Saskatoon, Canada P/N 6/15-164/50-115N 110 - Receive & Inspect for Damage & Mat'l Certs - Ensure Material Release Note is attached 120 - QC6- All purchased or subcontracted products 130 - Small Fab - 1-install D3671-1 as per dwg D2807 140 - QC5- Inspect part completeness to step on W/O 150 - Identify as per dwg & Stock Location: _____ 160 - QC21- Final Inspection - Work Order Release							
Job BOM							
Part / Item	Component Name	Quantity	Operation	Container			
6/15-164/50-115N	Gas Spring D2807-041	10 pcs (1 ea)	100-Purchasing				
D3671-1	Placard	10 pcs (1 ea)	130-Small Fab - 2 - B4B				
Job Allocations							
Operation	Component Part	Required	Inventory	Allocated			
100-Purchasing	6/15-164/50-115N	10	0	0			
130-Small Fab - 2 - B4B	D3671-1	10	12	0			
Part Specifications							
Specifications could not be found.							

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